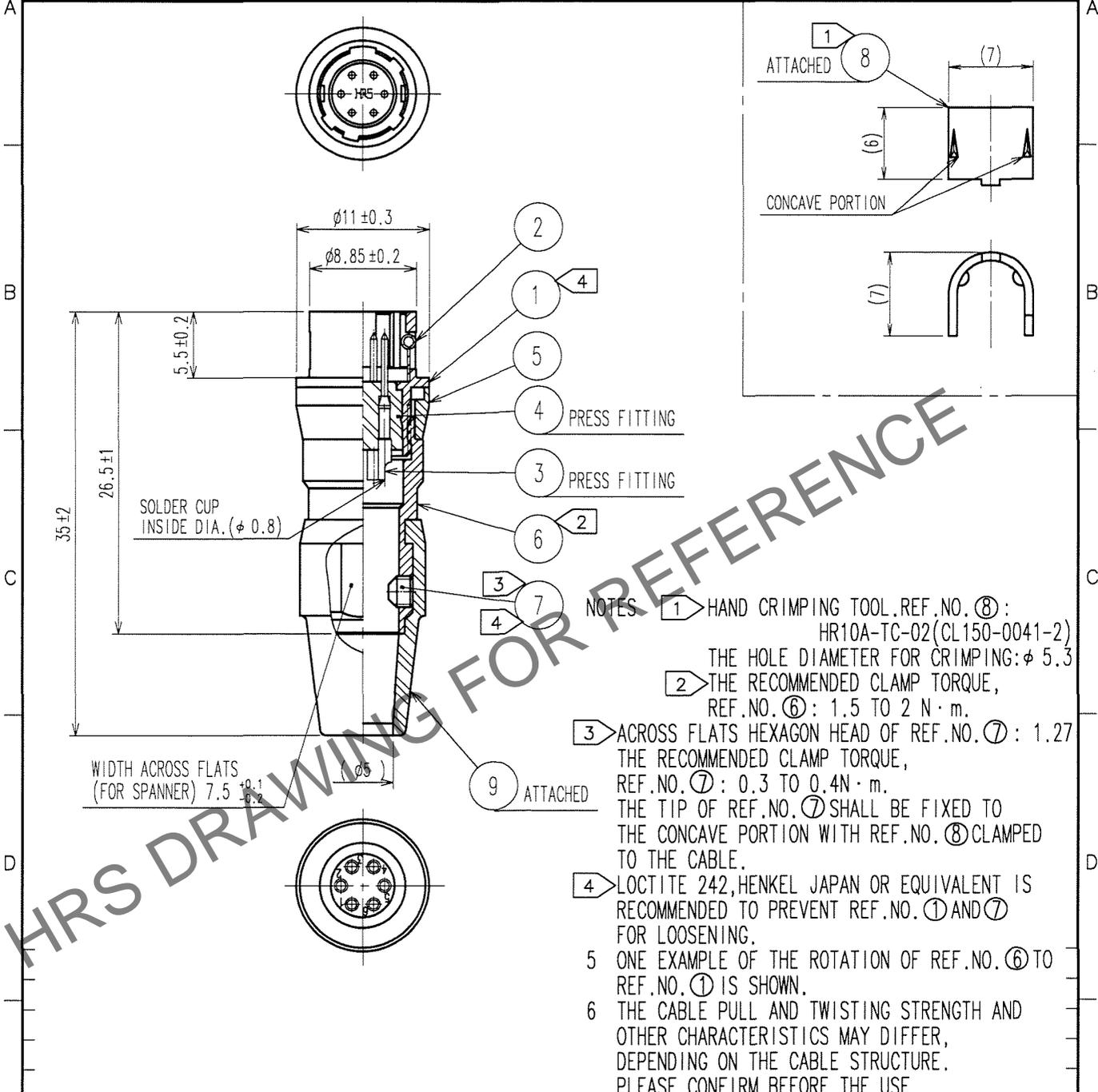


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

1		2		3		4			
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				
△					△				



- NOTES
- ① HAND CRIMPING TOOL, REF. NO. ⑧ : HR10A-TC-02 (CL150-0041-2)
  - ② THE HOLE DIAMETER FOR CRIMPING:  $\phi 5.3$
  - ③ THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑥ : 1.5 TO 2 N·m.
  - ④ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦ : 1.27 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦ : 0.3 TO 0.4 N·m.
  - ⑤ THE TIP OF REF. NO. ⑦ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO. ⑧ CLAMPED TO THE CABLE.
  - ⑥ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑦ FOR LOOSENING.
  - ⑦ ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO REF. NO. ① IS SHOWN.
  - ⑧ THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

4	POLYAMIDE	(BLACK) UL94V-0	9	CHLOROPRENE RUBBER	(BLACK)
3	BRASS	SILVER PLATING 2μ m min.	8	BRASS	
2	STAINLESS STEEL		7	STEEL	NICKEL PLATING M2.6×0.45×2
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	MATTE FINISH NICKEL PLATED
			5	BRASS	MATTE FINISH NICKEL PLATED
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL		DRAWN <i>M. Sato</i> 17.03.06	DESIGNED <i>T. Horii</i> 07.03.06	CHECKED <i>M. Sato</i> 07.03.07	APPROVED <i>M. Sato</i> 07.03.07	RELEASED
DRAWING NO. EDC4-020545-73		PART NO. HR10A-7J-6P(73)				
SCALE 2 : 1		CODE NO. CL110-0312-9-73				1 1
UNITS mm		HRS HIROSE ELECTRIC CO., LTD.				

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